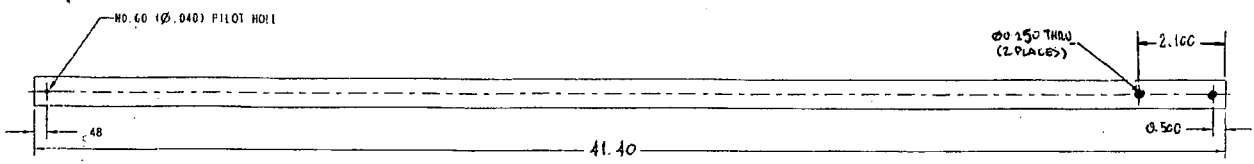


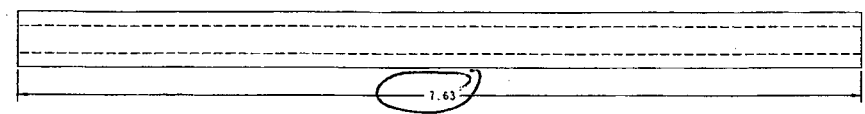
8 7 6 5 4 3 2 1



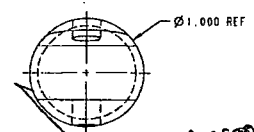
MATL: 1.00 O/D X .065 WALL, 6061-T6
WV-1-T00/6
SCALE 2.000

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒
(CANADIAN VERSION)

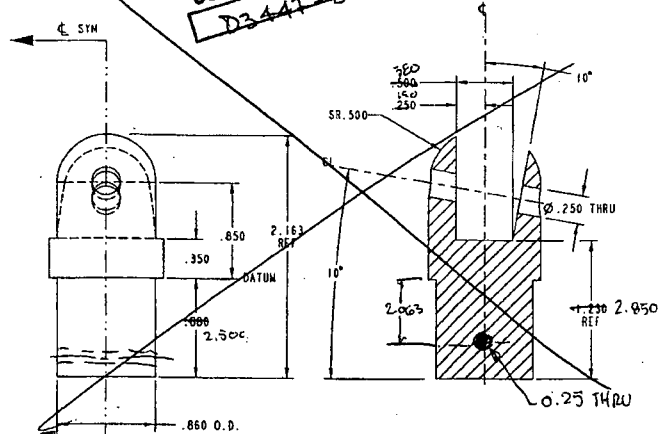
RELEASED
7/16/72



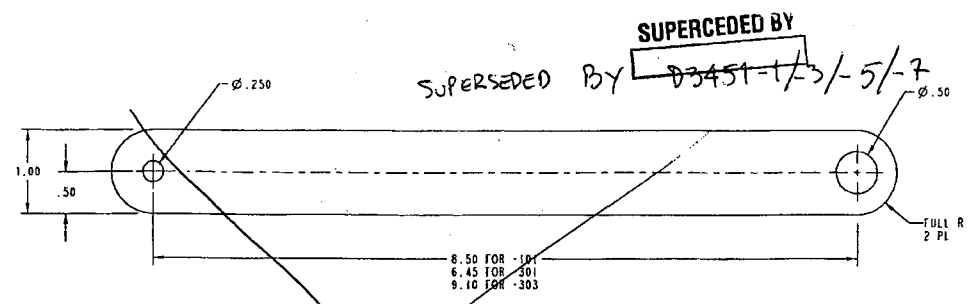
① -103 TUBE HANDLE ☒
MATL: .50 O/D X .125 WALL, 6061-T6, 00-A-200/8
SCALE 2.000



SUPERCEDED BY
D3447-5



-99 CLEVIS ☒
MATL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000



SUPERCEDED BY
D3451-1/3-5-7

④ -101 TUBE HANDLE ARM (SHOWN) ☒
MATL: .125 THK, 6061-T6, 00-A-200/8
SCALE 1.000
② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒
② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒

PREMIER AVIATION, INC.
2801 Aviation Parkway, Grand Prairie, Texas 75052
DATE CODE TYPED BY: B67-43001
BY: 31 W 45

ORIGINAL

NO 1473
SHD COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITH OUT NOTICE

7 6 5 4 3 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:05:58 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE HANDLE
Job Number : 41473	
Estimate Number : 13445	
P.O. Number :	Part Number : PB6743001103
This Issue : 19/08/2008 S.O. No. :	Drawing Number : B6743001 P.31
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run : 41364	Material :
Written By :	Due Date : 18/09/2008 Qty: <i>40</i> Um: Each
Checked & Approved By : <i>JULIO 08.8.20</i>	
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
	Comment: Qty.: 0.6677 f(s)/Unit Total: 26.7078 f(s) 6061-T6 RD Tube .500 x .125W batch: <i>M109872</i> <i>SAD 08-11-12 40</i>	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- make a 0.063" chamfer on both ends of tube 3- deburr <i>SAD 08-11-12 40</i>	
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP <i>08.11.12 (40)</i>	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>446</i> <i>8/11/13</i> <i>SP</i>	
5.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE <i>08/11/13</i>	

Job Completion


u 08.11.13